

# JINAN SUNTEC CNC MACHINERY CO.,LTD

13908 FACTORY LICHENG DISTRICT , JINAN CITY .

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## MAIN PARTS CONNECT

1. Connect gantry as below picture with screw fixed well .



2. Connect Z axis motor and z axis dragchain



3. Put this on the table carefully then install the right and left motor and cover .



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4. Connect this dust protector as we marked L and R



5. Connect air line just two line red and blue and connect below picture



6. Connect measure unit line three line same color line connect together



7. Connect handwheel line into electrical box MPG

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8 this green button for install or change collector .



Finally . you power on and connect air compressor to work